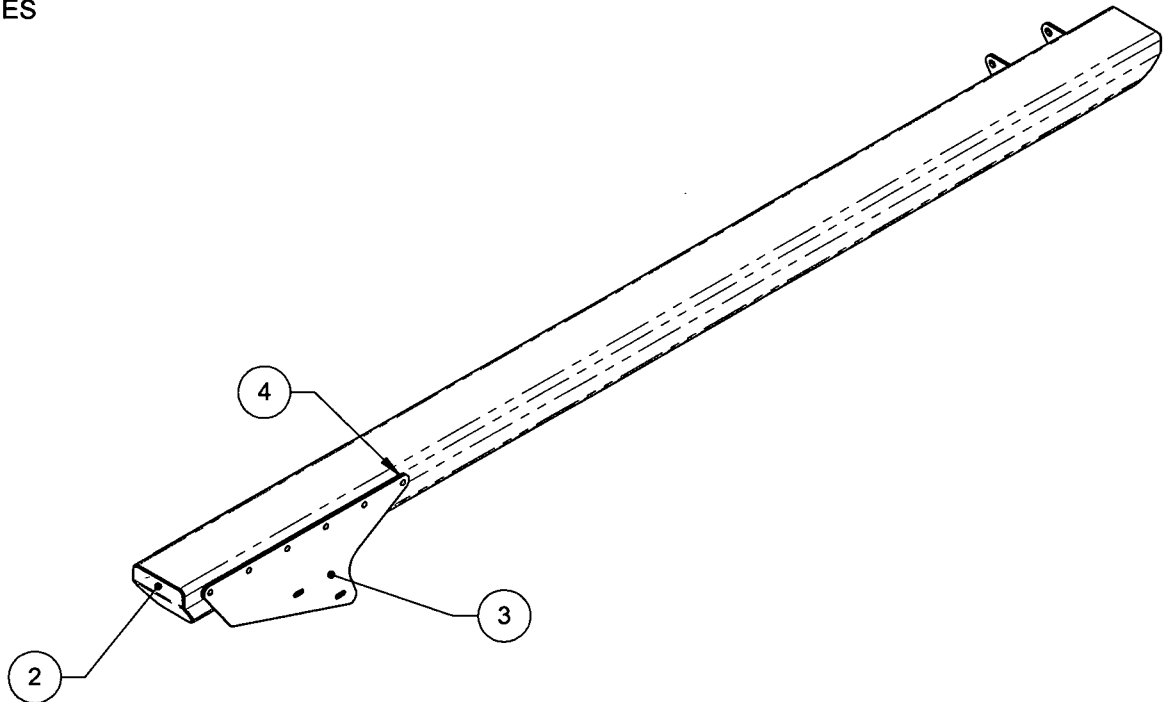
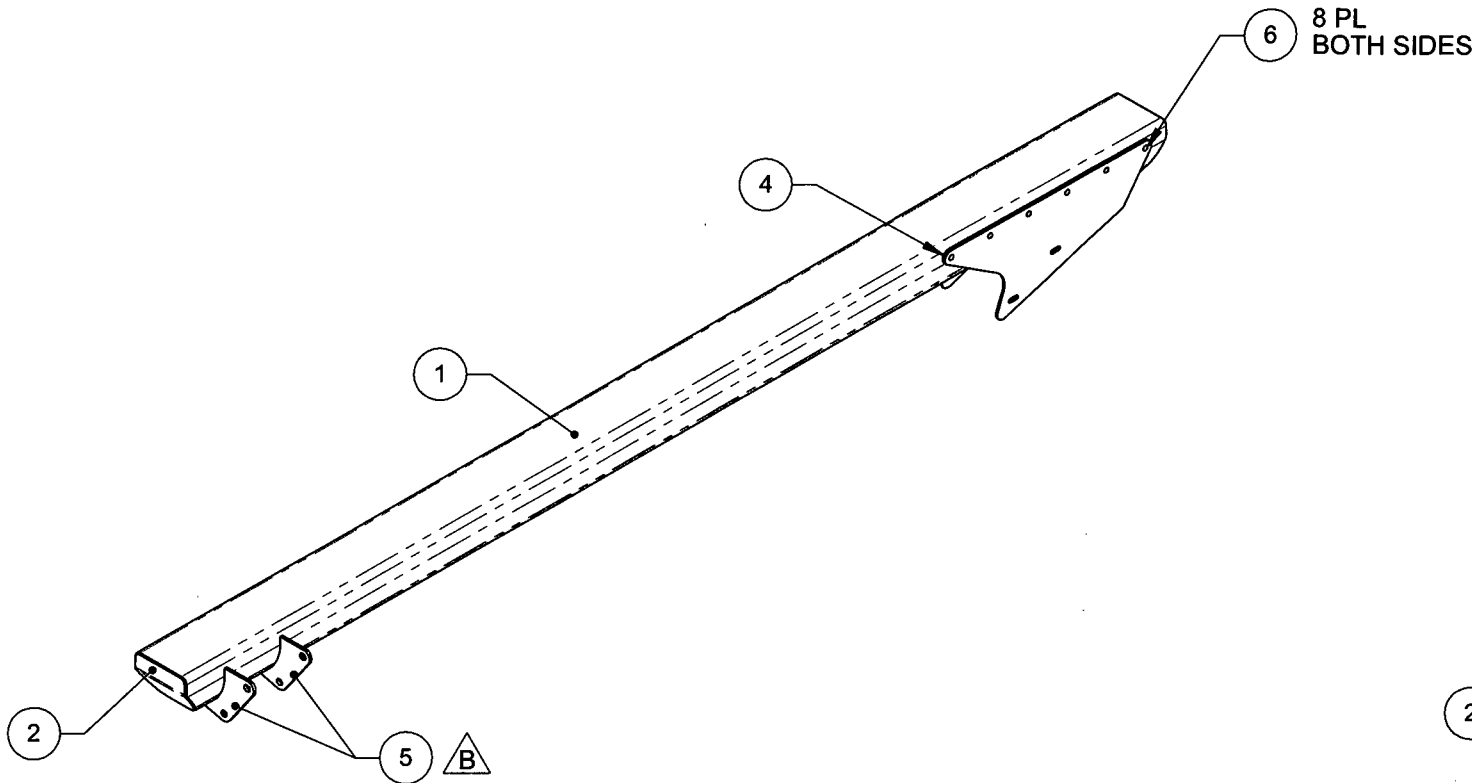


ITEM	QTY -041	P/N	DESCRIPTION
	X	D3168-041	STEP ASSEMBLY, LOW SHORT (LH)
1	1	D2622-058	STEP EXTRUSION
2	2	D3067-1	END PLATE
3	2	D3077-1	STEP LEG
4	2	D3170-1	SPACER
5	2	D3219-5	PLATE
6	12	MS20600AD4W4	RIVET, BLIND



D3168-041 STEP ASSEMBLY, LOW SHORT (LH)

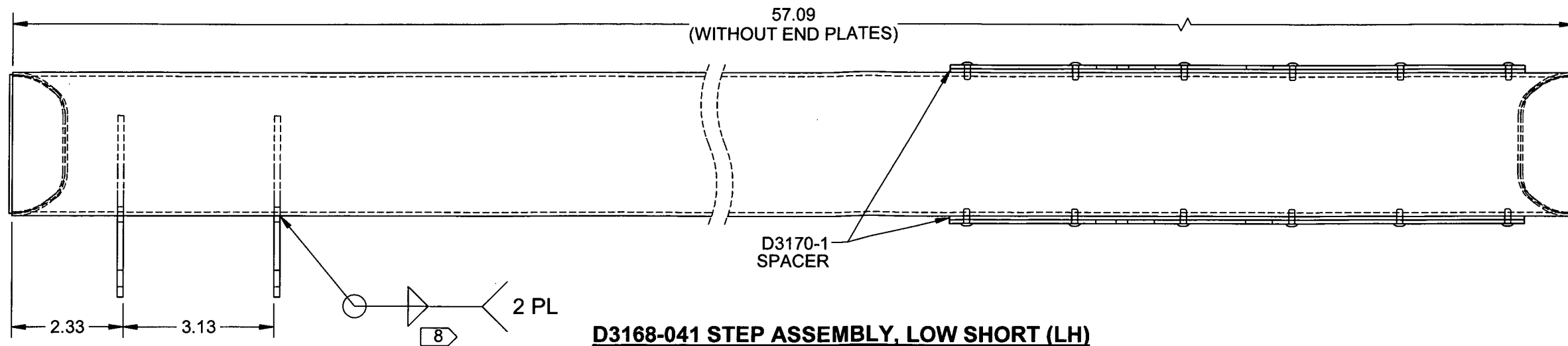
- NOTES:
- 1) MATERIAL: NONE
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044
 - 7) WEIGHT: 5.03 lbs
 - 8) WELD PER DART QSI 004
 - 9) APPLY BLACK ANTI-SKID PAINT ON THE TOP SURFACE TO THE BOTTOM OF THE TOP RADII AS SHOWN PER DART QSI 005 4.4

B	REDRAWN AND REFORMATED. ITEM 5 WAS D3169-1 QTY WAS 1. SEE CIR 15-44. PART NUMBER FOR ITEM 1 WAS D2622-60.	AJS	15.11.10
A	NEW ISSUE	CP	02.09.11
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	ML	DRAWING NO.	REV. B
MFG. APPR.	JLM	D3168	SHEET 1 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	STEP ASSEMBLY, LOW SHORT	NTS
DATE	15.11.10	<small>COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

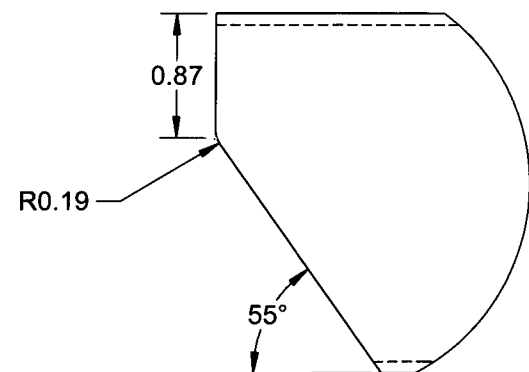
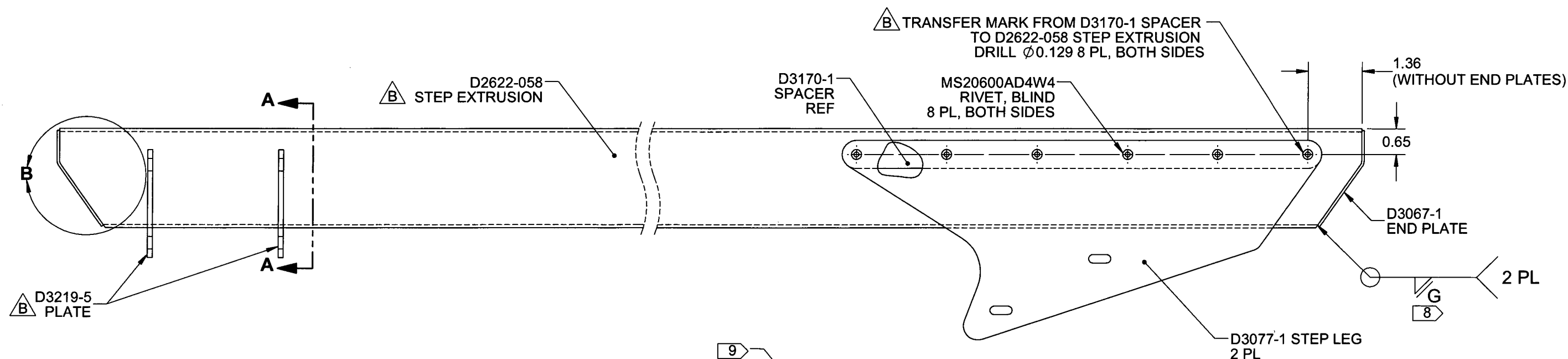
RELEASED
2016-03-14
EIN 16-656

APPROVED

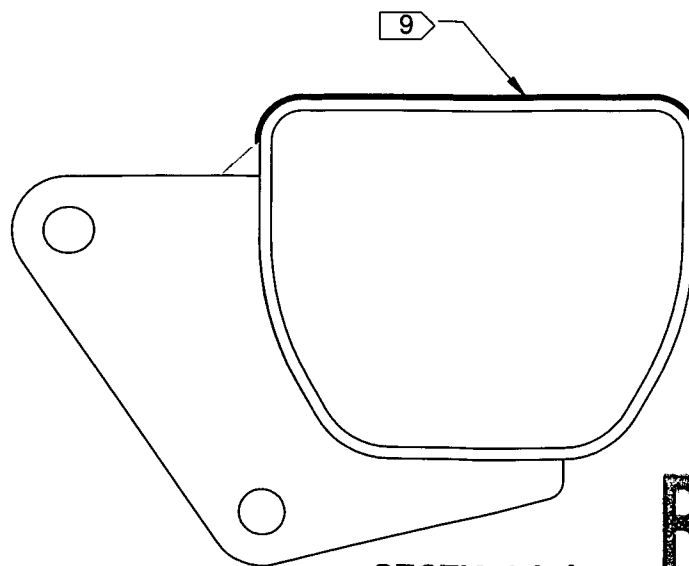
8 7 6 5 4 3 2 1



D3168-041 STEP ASSEMBLY, LOW SHORT (LH)



DETAIL B
2 PL, SCALE 2X
D3067-1 END PLATE NOT SHOWN



SECTION A-A

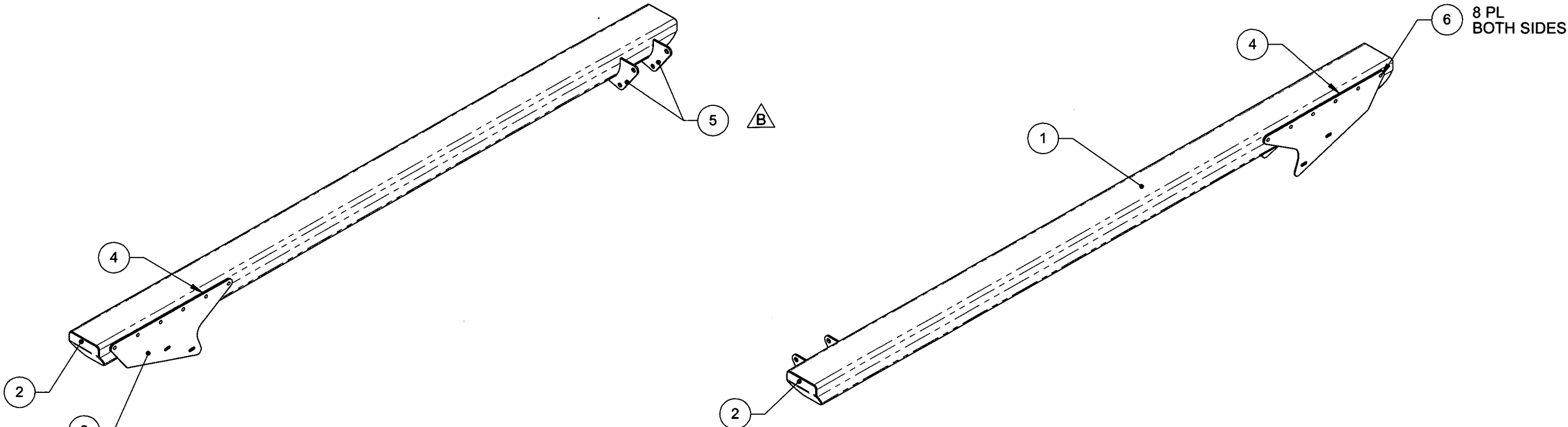
RELEASED
2016-03-14

APPROVED

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	DRAWING NO.	REV. B
MFG. APPR.	JLM	D3168	SHEET 2 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	STEP ASSEMBLY, LOW SHORT	NTS
DATE	15.11.10	COPYRIGHT © 2002 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

ITEM	QTY -042	P/N	DESCRIPTION
	X	D3168-042	STEP ASSEMBLY, LOW SHORT (RH)
1	1	D2622-058	STEP EXTRUSION
2	2	D3067-1	END PLATE
3	2	D3077-1	STEP LEG
4	2	D3170-1	SPACER
5	2	D3219-5	PLATE
6	12	MS20600AD4W4	RIVET, BLIND



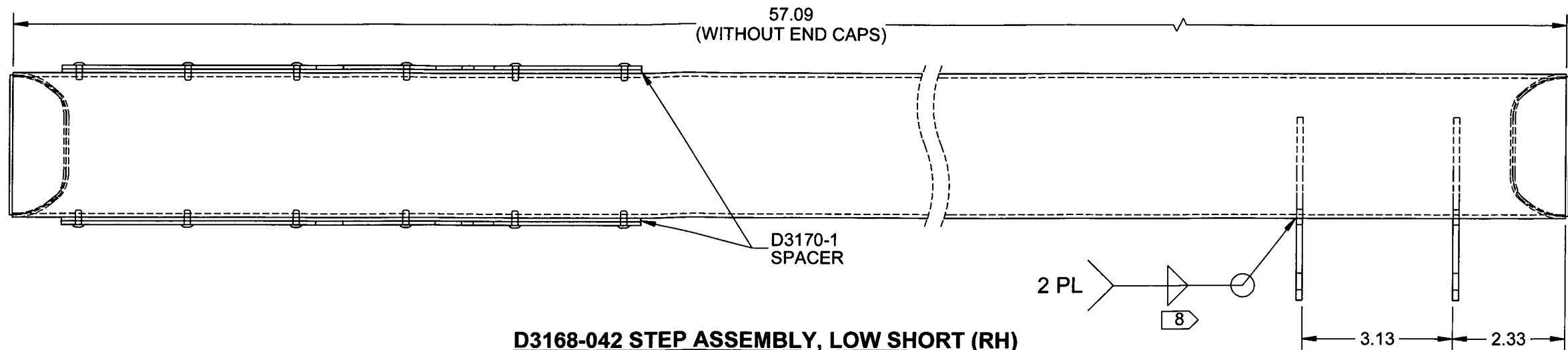
D3168-042 STEP ASSEMBLY, LOW SHORT (RH)

- NOTES:
- 1) MATERIAL: NONE
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044
 - 7) WEIGHT: 5.03 lbs
 - 8) WELD PER DART QSI 004
 - 9) APPLY BLACK ANTI-SKID PAINT ON THE TOP SURFACE TO THE BOTTOM OF THE TOP RADII AS SHOWN PER DART QSI 005 4.4

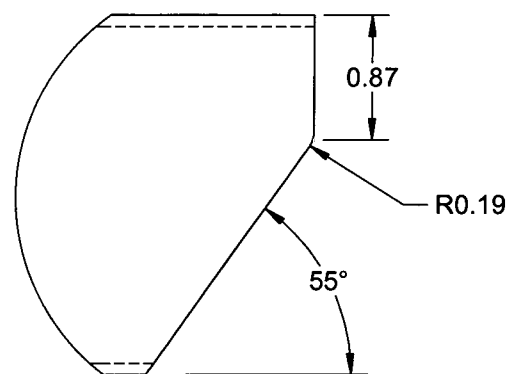
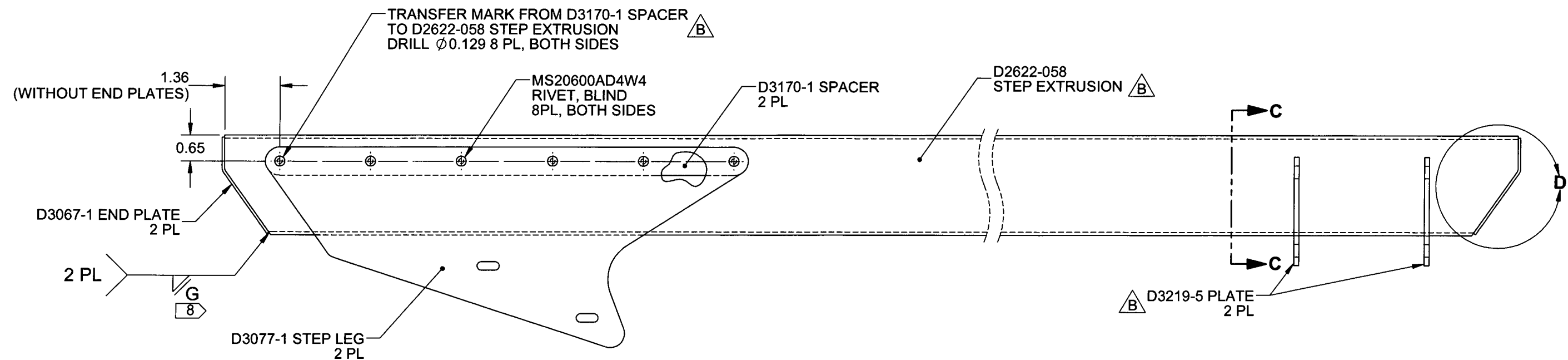
DESIGN		CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3168 REV. B SHEET 3 OF 4 TITLE STEP ASSEMBLY, LOW SHORT SCALE NTS <small>COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>
DRAWN		AJS	
CHECKED		ML	
MFG. APPR.		JLM	
APPROVED		WM	
DE APPR.		DS	
DATE		15.11.10	

RELEASED 2016-03-14 APPROVED

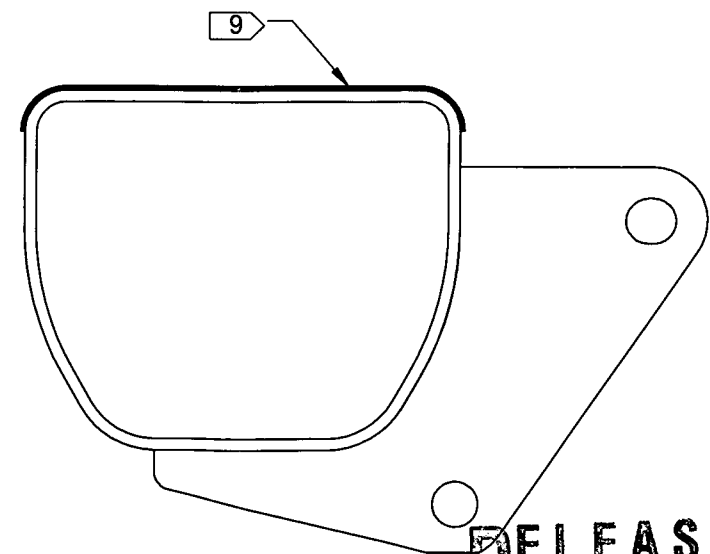
8 7 6 5 4 3 2 1



D3168-042 STEP ASSEMBLY, LOW SHORT (RH)



DETAIL D
2 PL, SCALE 2X
D3067-1 END PLATE NOT SHOWN



SECTION C-C

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	DRAWING NO.	REV. B
MFG. APPR.	JLM	D3168	SHEET 4 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	STEP ASSEMBLY, LOW SHORT	NTS
DATE	15.11.10	COPYRIGHT © 2002 BY DART AEROSPACE LTD	
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RELEASE
2016-03-14
APPROVED

8 7 6 5 4 3 2 1